

Date: 13/4/22
Supplier: Melbexantek

Batch No: 17125367
Dart P/O: 19548

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☐ No ☒
Shipment Complete: Yes ☐ No ☒ N/A ☐
QC6 Inspection 13/04/22 N/A ☐
Work Order 13/04/22 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M 304 B 0.250 x 0.05w		500	228	0	272	
M 304 R 100		12	0	0	12	
M 303 R 100		48	0	0	48	

Initials of receiver (if shipment OK) Level 12 13/04/22

Production/Admin: 13/4/22
Date
Received/Costing
Initial

Location _____

Purchase Order Receipt Listing

Monday, April 22, 2013 12:49:09 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19548 Receipt Dates from 4/22/2013 to 4/22/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-MET001 Metaux Castle											
PO19548	1		M304B0.250x0.500 f		4/22/2013	4/22/2013	228.0000	\$2.39	0.0000	0	\$545.34
CAD	No		304 BAR .250 x .500 f		500.0000	DES102		\$545.34	0.0000	0	
			125367								
Total Received Quantity:											228.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$545.33
Total Balance Due Quantity:											272.0000

235
OK



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

COPI

Page 1 of 1

Pack Slip No: 1365443

Ship From: A. M. Castle & Co. Chicago 3400 North Wolf Road Franklin Park, IL 60131		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 19-APR-2013	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier CASTLE_NETWORK K	BOL No 1372576	Delivery No 118606508		

Shipment Details		Final Destination Branch -
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Order No 2808456	Line No 1	Item No 4969	Description 0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 .0000 SPECIFICATIONS: AMS			
Purchase Order No PO19548	Part Number YOUR ITEM NUMBER: M304BO.250X0.500	Ordered Qty 500.00 FT	Invoice Qty 228.0000 FT			
Details		Heat Number 425382	Mech ID	PCS 19	Width (IN)	Length (IN) 144.0000
Mill VALBRUNA CORPORATION					Shipped Qty (LBS) 96.9000	

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: _____ Name: _____

Castle Metals FP

HEAT NUMBER 725382
MECHANICAL ID _____
ITEM CODE 4969
LOT NUMBER _____
PO NUMBER 173185
RECEIPT DATE 1-15-13
SUPPLIER VAIBRUNA
SPECIFICATION _____
LCS ND
COMMENT _____
APPROVED DL

Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.f.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Cliente / Baseline / Purchase Order
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Hersteller



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI12020888
Lieferungsanweisung/Bill of Lading

Ordine nr: 33241 173185 CASTLE
Bestell-/Your order/Commande

Tipo di Elaborazione: E+AOD
Erzeugnisbezeichnung/Manufacturing process/Mode of elaboration

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004) , 3.1

Certificato nr: MEST222025/2012/
Prüfung/Inspection

Conferma ordine nr: E112004377
Werk-/Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Sigle de l'usine productrice



Funzione del Collaudatore:
Stempel des Werkstatteinverständigen
Inspector's stamp/Pointage de l'essayeur



Stato di fornitura: Descaled Annealed Hot rolled
Lieferzustand/Delivery state/État de livraison

Specifiche:
Anforderungen / Requirements / Exigences
3304-34 3304 A
ASTM A282 2010 PRACTICE E

(0) SEC. II PTA 2010 EDITION ADD. 2011a

AMS QQ-S-763 B 304 A
ASTM A276 2010 S30400 A

ASME SA479 2010 S30400 A (0)
ASTM A479 2011 S30400 A

Qualità: T-304L #4989
Werkstoff/Condition

Marca: AISI

Tolleranza: ASTM A484-11 TABLE 5
Tolerance/Allowance/Tolérance

Funzione: 304
Kennzeichnung/Markierung/Markage

Pos. nr. Pos. nr. Item nr. Nr. de position	Oggetto Designation Product description Design. du produit	Dimensioni - In Abmessungen Dimension Dimension	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Loseil. Lot nr. Lot nr.
0030	Flat	0,5000 x 0,003	148 / 150	425382		1.993	114403711

Test on delivery condition Prüfung auf Lieferzustand produkt test a l'état de livraison Prueba sobre el material así como entregado

TEST	Prova/Probe Bewertung/Prova Lap. des Ess. Dreh. Dreh. Dreh. Werk. Dreh. Dreh. Lap. des Ess. mm	°F	Prova/Probe Bewertung/Prova Lap. des Ess. Dreh. Dreh. Dreh. Werk. Dreh. Dreh. Lap. des Ess. mm	Snervamento Biegeversuch Tensile strength Lap. des Ess. Rp 0,2% k.s.f.	Snervamento Biegeversuch Tensile strength Lap. des Ess. Rp 0,2% k.s.f.	Resistenza Zugfestigkeit Tensile strength Reference à traction Rm k.s.f.	Allungamento Bruchdehnung Elongation Allongement EAd %	Strizione Bruchdehnung Reduction of area Striction RA %	Resistenza Kerbschlagversuch Impact Value Resilience	Durezza Härte Hardness Ovite
Valeori richiesti 1 Anforderungen Values demandées	min max			30		75 115	40	50		
A	12X6,3	68	L	39		82	59	69		

TEST	min	max
A Grain size for ASTM E112		5

TX=longitudinale, T=transversale, O=tangenziale/longitudinal

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata Heat Schmelze/Heat	min - max 0,080	1,00	2,00	16,00 20,00	1,00	1,00	8,00 10,50	0,045	0,030	0,100	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	N %						
425382	0,030	0,44	1,70	18,14	0,48	0,40	8,20	0,028	0,025	0,081					

Annealing temperature: 1940°F for 0.5 h/water.

Intergranular corrosion test per ASTM A282 pract. E: ok.

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind lt. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antimescolanza: OK
Vermeidungsmischung: geprüft/erfüllt
Antimixing performed: OK
Controlle antimesclage: OK

Controllo visivo e dimensionale: soddisfatta le esigenze
Bewertung und Auswertung: ohne Beanstandung
Visual inspection and dimensional check/satisfactory
Contrôle visuel et dimensionnel: satisfait

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, 3, 4.3 by TÜV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 06/07/12

VC0008
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstatteinverständige / Works Inspector / L'agent d'usine

M. Rizzotto

Pagina - 1 di 1

13/04/22



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19548

Purchase Order Date 4/11/13

PO Print Date 4/11/13

Page Number 1 of 2

Order From :

VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Contact Name

Vendor Phone 514 694 9575

Vendor Fax 514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
013/04/11

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	4/22/13 Yes	500.00 f	Yours ppd	\$2.4300	\$1,215.00
Special Inst: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE PER ASTM A276 OR ASTM A240 NOTE: (303 NOT ACCEPTABLE)							
2	M304R1.250	304 round bar 1.250	4/22/13 Yes	12.00 f	Yours ppd	\$13.6600	\$163.92
Special Inst: MATERIAL: MATERIAL: 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE							
3	M303R0.500	303 Round Bar 0.500	4/22/13 Yes	48.00 f	Yours ppd	\$1.6700	\$80.16
Special Inst: MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE							

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 1

ge Date: 4/11/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19548**

Purchase Order Date 4/11/13

PO Print Date 4/11/13

Page Number 2 of 2

Order From :

VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

4	M303R0.750	303 Round Bar 0.750	4/22/13 Yes	100.00 f	Yours ppd	\$3.9700	\$397.00
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Special Inst:

MATERIAL: AISI 303 SS ROUND BAR AS
PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

5	M174R0.375	17-4 SS ROUND BAR .375"	4/26/13 Yes	36.00 f	Yours ppd	\$3.4900	\$125.64
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Special Inst:

MATERIAL: 17-4PH/S17400/TYPE 630 SS
ROUND BAR PER AMS 5643/ASTM A564
GRAIN MUST BE ALONG LENGTH OF
BAR. MINIMUM YIELD TENSILE
STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE
STRENGTH = 150 KSI

6	M174R0.750	17-4 round bar .750	4/22/13 Yes	100.00 f	Yours ppd	\$6.8300	\$683.00
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Special Inst:

MATERIAL: 17-4PH/S17400/TYPE 630 SS
ROUND BAR PER AMS 5643/ASTM A564
GRAIN MUST BE ALONG LENGTH OF
BAR. MINIMUM YIELD TENSILE
STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE
STRENGTH = 150 KSI

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

PO Total:

\$2,664.72

Change Nbr: 1

Change Date: 4/11/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - **YES** NO